

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com

Date received:

Date of issue: 14/10/19

Report consists of 9 test reports.

Defects before testing: None

Sample name:

RELIEF WOODEN LEGS WITH ARMS

OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

SAMPLE N° 274823

Overall dimensions: 610 x 500 x 810 (h) mm

List of test reports:

- 1. Leg strength test-Front application ANSI-BIFMA X5.1-2017/17
- 2. Leg strength test- Side application ANSI-BIFMA X5.1-2017/17
- 3. Back durability test Cyclic-Type II and III ANSI-BIFMA X5.1-2017/15

02/07/19

- 4. Seating durability test Cyclic ANSI-BIFMA X5.1-2017/10
- 5. Backrest strength test Static ANSI-BIFMA X5.1-2017/6
- 6. Drop test Dynamic ANSI- BIFMA X5.1-2017/7
- 7. Arm durability test cyclic ANSI-BIFMA X5.1-2017/20
- 8. Arm strength test-Vertical-Static ANSI-BIFMA X5.1-2017/12
- 9. Arm strength test Horizontal-Static ANSI-BIFMA X5.1-2017/13



This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

naging Director D Andrea Giavon M



CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com

SAMPLE N° 274823

Date of issue: Sample weight: Sample name: 14/10/19 Not determined RELIEF WOODEN LEGS WITH ARMS



Side view



Rear view



Bottom view



274823 / 1

0

02/07/19

12/07/19

14/10/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue: Sample name:

Date received:

Date of test:

Revision:

RELIEF WOODEN LEGS WITH ARMS

Leg strength test-Front application ANSI-BIFMA X5.1-2017/17

Type of chair: Type III

Test results:

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Right leg	334	38 from the bottom and 25 from the edge	1	No defects
Left leg	334	38 from the bottom and 25 from the edge	1	No defects

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Right leg	eg 503 38 from the bottom and 25 from the edge		1	No defects
Left leg	503	38 from the bottom and 25 from the edge	1	No defects

The test results comply with the requirements in clause 17.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

anaging Director NAndrea Giavon



274823 / 2

Λ

02/07/19

12/07/19

14/10/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue: Sample name:

Date received:

Date of test:

Revision:

RELIEF WOODEN LEGS WITH ARMS

Leg strength test- Side application ANSI-BIFMA X5.1-2017/17

Type of chair: Type III

Test results:

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Front leg	334	38 from the bottom and 25 from the edge	1	No defects
Rear leg	334	38 from the bottom and 25 from the edge	1	No defects

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Front leg	503	38 from the bottom and 25 from the edge	1	No defects
Rear leg	503	38 from the bottom and 25 from the edge	1	No defects

The test results comply with the requirements in clause 17.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

ture systems.

Managing Director Dr. Andrea Giavon



274823 / 3

0

02/07/19

01/08/19

14/10/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue: Sample name:

Date received:

Date of test:

Revision:

RELIEF WOODEN LEGS WITH ARMS

Type III

Back durability test - Cyclic-Type II and III ANSI-BIFMA X5.1-2017/15

Tost results:

Type of chair:

Number of cycles	Seat load kg	Force application points on the backrest	Backrest force N	Remarks
120.000	109	Center of the backrest	334	No defects

The test results comply with the requirements in clause 15.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

anaging Director Andrea Giavon 'n



274823 / 4

0

02/07/19

12/08/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue: Sample name:

Date received:

Date of test:

Revision:

14/10/19 RELIEF WOODEN LEGS WITH ARMS

Seating durability test - Cyclic - ANSI-BIFMA X5.1-2017/10

Type of chair: Type III

Seat impact test

Height of drop: 36 mm above the uncompressed seat surface

Test results:

Mass of drop kg	Number of drops	Remarks
57	100.000	No defects

Front corner load-ease test - cyclic -off-center

Test results:

Seat load N	Number of cycles	Remarks
890	20.000	No defects

The test results comply with the requirements in clause 10.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

hading Director Andrea Giavon



274823 / 5

0

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com

Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue:

Date received:

Date of test:

Revision:

02/07/19 03/09/19 14/10/19

Sample name:

RELIEF WOODEN LEGS WITH ARMS

Backrest strength test - Static ANSI-BIFMA X5.1-2017/6

Type of chair: Type III

Test results:

Back load N	Time of application (minutes)	Remarks
667	1	No defects
1.001	1	No defects

The test results comply with the requirements in clause 6.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.





274823 / 6

0

02/07/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue:

05/09/19 14/10/19 RELIEF WOODEN LEGS WITH ARMS

Sample name:

Date received:

Date of test:

Revision:

Drop test - Dynamic - ANSI- BIFMA X5.1-2017/7

Type of chair: Type III

Height of drop: 152 mm above the uncompressed seat surface

Test results:

Bag weight kg	Number of drops	Remarks
102	1	No defects
136	1	No defects

The test results comply with the requirements in clause 7.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

naging Director Andrea Glavon



274823 / 7

0

02/07/19

18/09/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue:

Revision:

Date received:

Sample name:

Date of test:

14/10/19 RELIEF WOODEN LEGS WITH ARMS

Arm durability test - cyclic ANSI-BIFMA X5.1-2017/20

Type of chair:	Type III
Type of chair.	туре п

Seat height: / Armrest positioning: /

Test results:

Load on arm rest N	Number of cycles	Remarks
400	60.000	No defects

The test results comply with the requirements in clause 20.4 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.





274823 / 8

Λ

02/07/19

09/10/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue: Sample name:

Date received:

Date of test:

Revision:

14/10/19 RELIEF WOODEN LEGS WITH ARMS

Arm strength test-Vertical-Static ANSI-BIFMA X5.1-2017/12

Type of chair: Type III

Test results:

	Vertical load N	Time of application	Remarks		
	750	1'	No defects		
	1.125	15"	No defects		

The test results comply with the requirements in clause 12.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

lanaging Director r Andrea Giavon



274823 / 9

0

02/07/19

09/10/19

CATAS S.p.A. via Antica, 24/3 33048 San Giovanni al Natisone (UD) +39 0432 747211 - lab@catas.com www.catas.com Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



OMP S.R.L. VIA CA' LEONCINO, 2 31030 CASTELLO DI GODEGO (TV) ITALIA

Date of issue: Sample name:

Date received:

Date of test:

Revision:

14/10/19 RELIEF WOODEN LEGS WITH ARMS

Arm strength test - Horizontal-Static ANSI-BIFMA X5.1-2017/13

Type of chair: Type III

Test results:

Horizontal load N	Time of application	Remarks
445	1'	No defects
667	15"	No defects

The test results comply with the requirements in clause 13.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

anaging Director Andrea Giavon